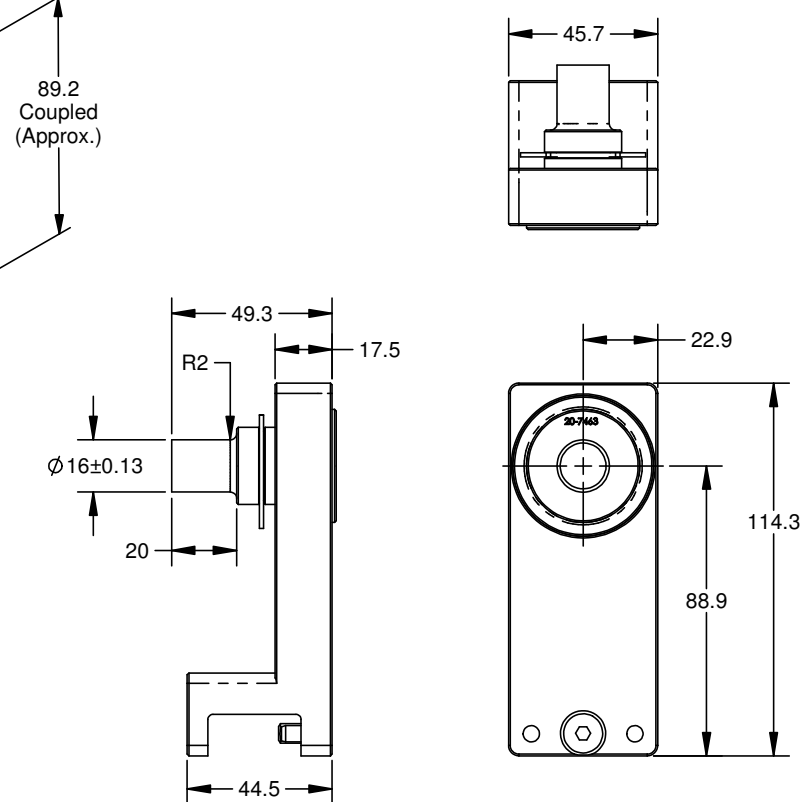
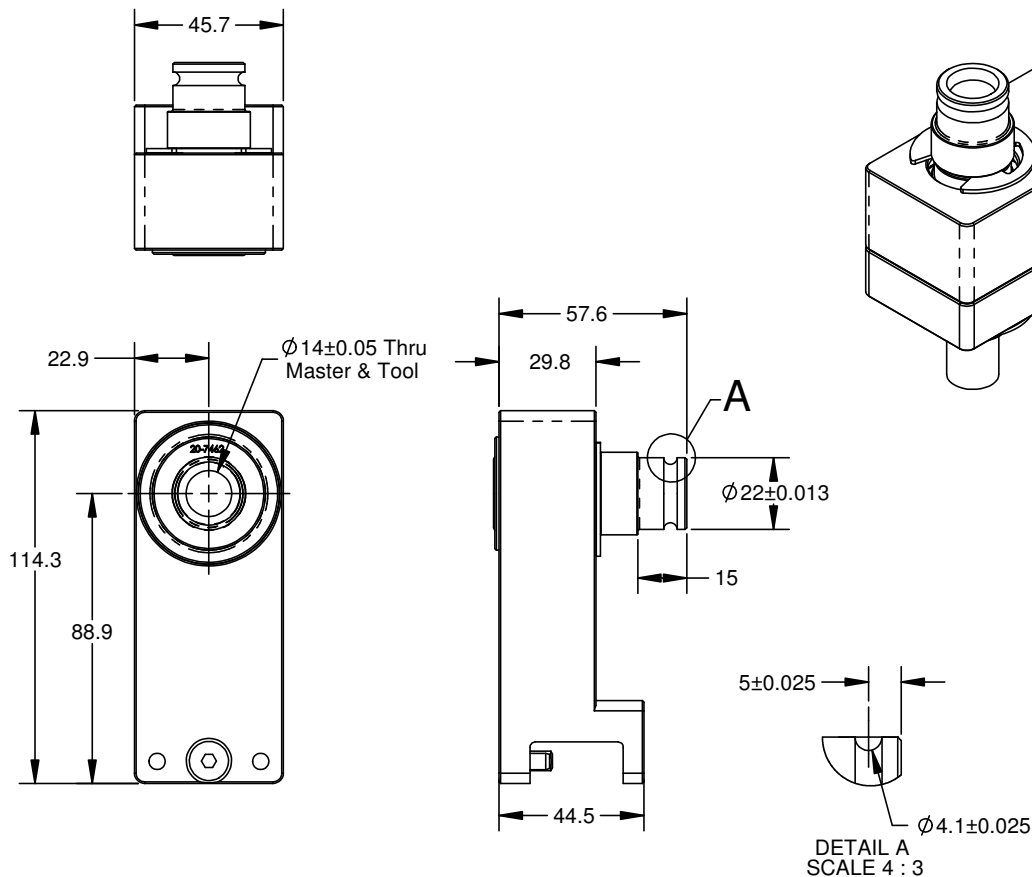


Rev.	Description	Initiator	Date
01	Initial Drawing	KRZ	05/03/12

Master Module 9121-UE2-M

Tool Module 9121-UE2-T

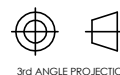


Notes:

1. Design is subject to change.
2. See Sheet 2 for Serviceable Parts.
3. Rail mount adapter required for most Tool Changers.
4. Module features patented ATI swivel connection.
5. Swivel connections designed to interface with customer specific tube fittings.
6. Module housings are anodized aluminum.
7. Module swivel components are stainless steel.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION

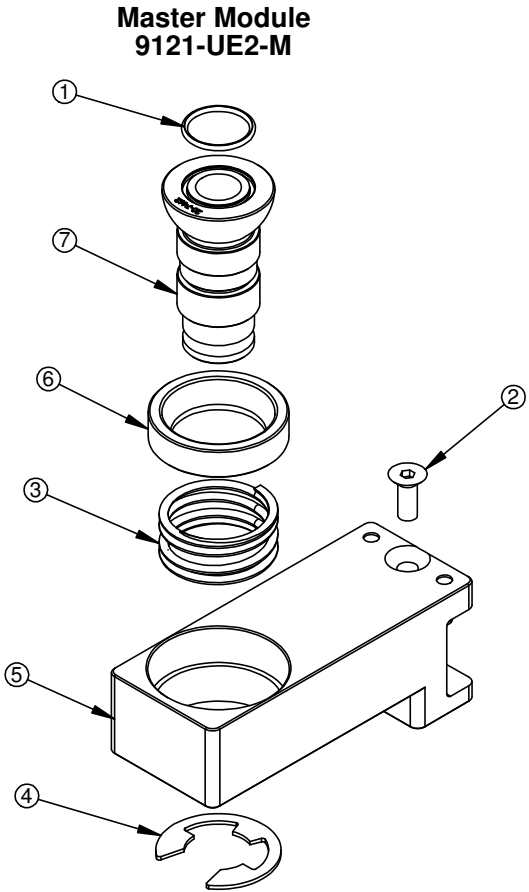


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DRAWN BY: K. Zachary	05/03/12	TITLE	UE2 Screw Pass Thru Module Drawing		
CHECKED BY: D. Norton	05/03/12	SCALE	2:3	SIZE	B
PROJECT #	SHEET 1 OF 2	DRAWING NUMBER	9630-20-UE2	REVISION	01

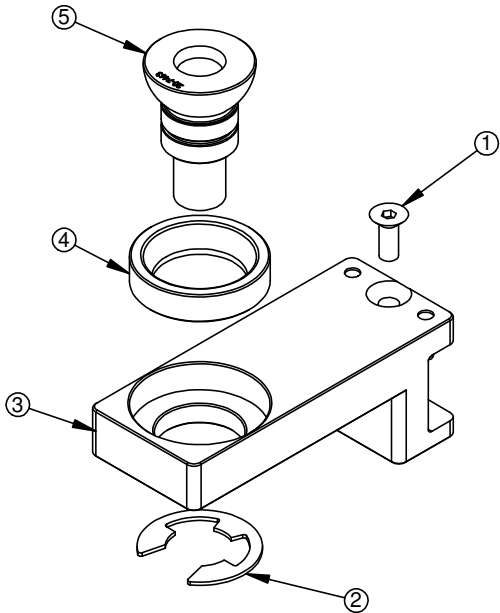
Serviceable Parts:



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	3410-0001051-01	O-Ring AS-568A-018
2	1	3500-1265016-15A	M6 x 16 SFHCS MB w/ Microspheres
3	1	3610-2806901-11	Compression Spring, 1.437 OD, .690 L, Spring Steel, Zinc Finish
4	1	3690-3205001-11	External Retaining Ring, 1" Shaft Diameter, Zinc/Yellow Chromate Plated Steel
5	1	3700-20-7459	UE2 Master Screw Feed Module Housing, Rail Mount
6	1	3700-20-7461	Swivel Utility Pass-Thru Support Race, Rail Mount Module Width
7	1	3700-20-7462	UE2 Master Swivel, Screw Feed Pass Thru, M5 Screw, Tube Connection

Rev.	Description	Initiator	Date
-	See Sheet1	-	-

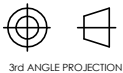
Tool Module
9121-UE2-T



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	3500-1265016-15A	M6 x 16 SFHCS MB w/ Microspheres
2	1	3690-3205001-11	External Retaining Ring, 1" Shaft Diameter, Zinc/Yellow Chromate Plated Steel
3	1	3700-20-7460	UE2 Tool Screw Feed Module Housing, Rail Mount
4	1	3700-20-7461	Swivel Utility Pass-Thru Support Race, Rail Mount Module Width
5	1	3700-20-7463	UE2 Tool Swivel, Screw Feed Pass Thru, M5 Screw, Tube Connection

NOTES: UNLESS OTHERWISE SPECIFIED.

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DRAWN BY: K. Zachary 05/03/12		TITLE UE2 Screw Pass Thru Module Drawing			
CHECKED BY: D. Norton 05/03/12					
PROJECT # SHEET 2 OF 2		SCALE 2:3	SIZE B	DRAWING NUMBER 9630-20-UE2	REVISION 01